

NO_x adsorption study over Pt–Ba/alumina catalysts: FT-IR and pulse experiments

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Abstract

Adsorption of NO, NO/O₂, and NO₂ on Pt–Ba–Al–O system is investigated at 350 °C by the transient response method (TRM) and FT-IR spectroscopy. The data suggest that in the presence of oxygen, NO is effectively adsorbed (at a Ba site in proximity of a Pt site) through stepwise oxidation to form at first nitrites that are progressively transformed into nitrates. NO is also oxidized to NO₂ over Pt in the presence of oxygen. NO₂ is directly adsorbed to form Ba nitrates according to a disproportionation reaction, which occurs with the evolution of NO. The stepwise oxidation route seems to play a major role in NO_x storage from NO/O₂ mixtures.

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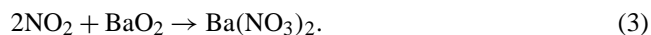
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1. Introduction

Engines that operate under lean burn (i.e., oxygen rich) conditions can provide significant fuel economy compared with stoichiometric engines [1]. In the presence of excess oxygen in the exhaust gas, however, NO_x cannot be sufficiently removed by conventional three-way catalysts [2–5]. A promising approach to NO_x removal under lean conditions is based on the NO_x storage-reduction (NSR) concept [6–9]. NSR catalytic systems, also referred to as lean NO_x traps (LNTs), are operated alternatively under lean and rich conditions: NO_x is stored on the catalyst under lean conditions and subsequently converted to nitrogen by unburned hydrocarbons under rich conditions. Typical NSR catalysts consist of a high-surface-area support (e.g., γ-alumina), a NO_x-storage component (an alkaline or earth-alkaline metal oxide), and a noble metal (Pt), for both the oxidation of NO and hydrocarbons and the reduction of stored NO_x.

Several articles have recently been published on these catalytic systems, and both the “storage” and “reduction” phases have been investigated [6–27]. However, many as-

pects of the reaction, and particularly of the NO_x storage mechanism, have not yet been completely clarified. It is generally believed that NO (which predominates in the exhaust gas) is first oxidized to NO₂ at platinum and NO₂ is then stored on barium. According to this picture, Fridell and co-workers [10] proposed a three-step mechanism in which NO₂ is at first loosely adsorbed on BaO as a BaO–NO₂ species; this species then decomposes to BaO₂ and NO (which is released in the gas phase) and finally Ba peroxide reacts with the gas-phase NO₂ to give Ba nitrate:



The overall stoichiometry of NO₂ adsorption ($3\text{NO}_2 + \text{BaO} \rightarrow \text{Ba(NO}_3)_2 + \text{NO}$) implies the release of one molecule of NO for the consumption of three molecules of NO₂. However, in a previous work the same authors [11] argued that NO₂ may also form nitrites on the surface of barium which in turn are oxidized to nitrates by NO₂ in a reaction where NO desorbs in the gas phase. In a more recent article, Broqvist et al. [12] suggest that NO₂ could be at first adsorbed on O^{2–} sites to form surface nitrates or on Ba²⁺ to form surface nitrites, which evolve to nitrates.

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Hess and Lunsford [14,15], on the basis of in situ Raman studies performed over a BaO/MgO film, proposed the formation of nitro species on Ba^{2+} sites on NO_2 admission, which then evolve to nitrite ions with simultaneous formation of amorphous nitrates; on longer NO_2 exposure crystalline $\text{Ba}(\text{NO}_3)_2$ was also formed with evolution of NO. Again, these reactions satisfy the stoichiometry of reactions (1)–(3). In addition, Hess and Lunsford also considered a direct uptake of NO_2 to form nitrate species, i.e., with no evolution of NO. Direct NO_2 uptake without NO evolution has also been suggested by Cant and Patterson [13].

In addition to NO_2 , the adsorption of NO has also been investigated. Schmitz et al. [16] identified the species formed when NO and NO_2 are exposed at room temperature (RT) on a thin film of barium oxide as nitrite and nitrate species, respectively. More recently, Sedlmair and co-workers [17] studied by in situ IR spectroscopy the surface species and reaction intermediates on a prereduced commercial catalyst during exposure at 50 °C to NO, NO_2 , and NO/O_2 . They proposed that at first NO is stored in the form of nitrites on the storage component. NO_2 can be formed on the noble metal and then it either adsorbs molecularly and forms nitrates or adsorbs dissociatively and forms nitrites, which are then oxidized by NO_2 into surface nitrates. In situ FT-IR experiments were also performed by Huang et al. [18] on $\text{CaO}/\text{Al}_2\text{O}_3$ catalysts. It was found that under lean burn conditions NO and/or NO_2 were stored on a prereduced catalyst in the form of nitrate species, with intermediate formation of nitrite and NO_2 adsorbed species (ad-species).

The adsorption of NO, NO_2 , and NO/O_2 mixtures at room temperature on Pt–Ba/ Al_2O_3 , Ba/ Al_2O_3 , and Pt/ Al_2O_3 samples has also been previously investigated in our laboratories by means of FT-IR spectroscopy and temperature-programmed desorption (TPD), and the results are reported elsewhere [19]. The study provided information on the nature, relative amounts, and thermal stability of the stored NO_x species. In this article, an extensive and systematic study has been undertaken to clarify the mechanism of NO_x storage and to better elucidate the role of the different catalyst components and the different gaseous and surface species involved in the process. For this purpose, the adsorption of NO and NO_2 in the presence and absence of oxygen was investigated over a Pt–Ba/ γ - Al_2O_3 sample, over the corresponding binary samples (Ba/ γ - Al_2O_3 and Pt/ γ - Al_2O_3), and over the pure support (γ - Al_2O_3). The study was performed under operating conditions representative of real applications, i.e., transient conditions and high temperatures (350 °C). The transient response method (TRM) and FT-IR spectroscopy were used as complementary techniques to analyze both gas phase composition and catalyst surface species formed during the adsorption of NO_x . The NO_x adsorbed species were subsequently decomposed by heating the catalyst sample (TPD); accordingly, information on the thermal stability of such adsorbed species is also derived.

2. Experimental methods

2.1. Catalysts preparation

Pt/ γ - Al_2O_3 (1/100 w/w) and Ba/ γ - Al_2O_3 (20/100 w/w) samples were prepared by incipient wetness impregnation of a commercial γ -alumina support (Versal 250 from La Roche Chemicals) calcined at 700 °C. Precursors for Pt and Ba were platinum dinitrodiammine (Strem Chemicals, 5% Pt in ammonium hydroxide) and barium acetate (Strem Chemicals, 98.5%), respectively. After impregnation the powders were dried overnight at 80 °C in air and calcined at 500 °C for 5 h. The ternary Pt–Ba/ γ - Al_2O_3 (1/20/100 w/w) catalyst was prepared by incipient wetness impregnation of the calcined Pt/ γ - Al_2O_3 sample.

2.2. Characterization techniques and reactivity tests

Absorption/transmission IR spectra were obtained with a Perkin–Elmer FT-IR System 2000 spectrophotometer equipped with a Hg–Cd–Te cryodetector, working in the range of wavenumbers 7200–580 cm^{-1} at a resolution of 1 cm^{-1} (number of scans \sim 10). For IR analysis powder samples were compressed in self-supporting disks (10 mg cm^{-2}) and placed in a commercial heatable stainless-steel cell (Aabspec), allowing thermal treatments in situ under vacuum or controlled atmosphere and the simultaneous registration of spectra at temperatures up to 600 °C. Before NO_x storage experiments, pellets were activated by heating in dry oxygen at 600 °C, cooled to 350 °C, and evacuated at the same temperature. NO_x storage experiments were performed by admitting NO (Praxair, freshly distilled before use), NO_2 (Praxair), or freshly prepared NO/O_2 or NO_2/O_2 1/4 mixtures at 350 °C. IR spectra were recorded at the same temperature (350 °C) at increasing durations of exposure to the various gases or mixtures. The NO_x storage data reported for Ba/ γ - Al_2O_3 and Pt–Ba/ γ - Al_2O_3 samples were obtained on samples that were fully conditioned by performing a few previous storage–regeneration cycles consisting of heating in NO_2 at 350 °C, evacuation at 600 °C, and heating in dry oxygen at 350 °C, to decompose the BaCO_3 phase, according to previous results [19].

The adsorption of NO_x under transient conditions has been investigated by the TRM using a flow microreactor system made of a quartz tube (7 mm i.d.) directly connected to a mass spectrometer (Balzers QMS 200). In a typical experiment 120 mg of catalyst (75–105 μm) was loaded into the reactor and oxidized at 500 °C for 1 h in He + 20% O_2 . Then a stream of He or He + 3% O_2 (200 cm^3/min STP) was fed to the reactor and the catalyst temperature was set at 350 °C. After stabilization of the mass spectrometer signals a rectangular step feed of 1000 ppm NO or NO_2 was admitted to the reactor, while the reactor outlet concentration was monitored. Finally, when saturation of the catalyst was approached, the NO or NO_2 concentration was stepwise decreased back to zero.

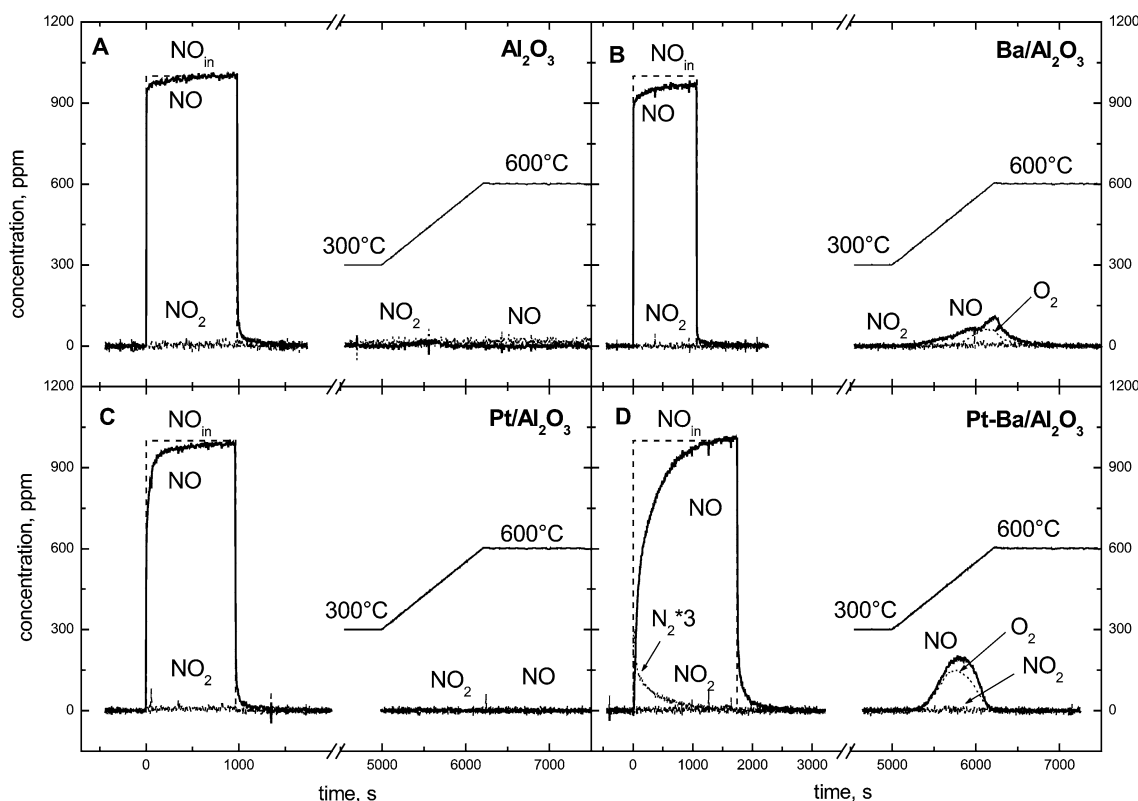


Fig. 1. Results of NO adsorption TRM experiments at 350 °C in He and subsequent TPD in He from 300 to 600 °C over (A) γ -Al₂O₃, (B) Ba/ γ -Al₂O₃, (C) Pt/ γ -Al₂O₃, and (D) Pt-Ba/ γ -Al₂O₃ catalysts in terms of NO, NO₂, O₂, and N₂ outlet concentrations and NO inlet concentration.

The NO_x species adsorbed during TRM experiments were subsequently decomposed by TPD; for this purpose the catalyst was at first cooled to 300 °C in He (flow rate of 200 cm³/min) and then linearly heated to 600 °C at 15 °C/min, followed by a hold of 1 h at 600 °C. The following mass-to-charge (*m/e*) ratios were used to monitor the concentrations of products and reactants: 18 (H₂O), 28 (N₂), 30 (NO), 32 (O₂), 44 (N₂O or CO₂), 46 (NO₂). Mass spectrometer data were quantitatively analyzed using the fragmentation patterns and response factors determined experimentally from calibration gases. Further details on the experimental apparatus and procedure can be found elsewhere [19,20].

Data reported in the article were collected on catalyst samples that were conditioned by performing few storage-regeneration cycles until reproducible data could be obtained.

3. Results and discussion

3.1. Catalyst characterization

The Pt/ γ -Al₂O₃ sample is characterized by a large surface area (210 m²/g) and a large pore volume (1.15 cm³/g). Ba-containing samples have lower surface areas (140 and 160 m²/g for Ba/ γ -Al₂O₃ and Pt-Ba/ γ -Al₂O₃ catalysts,

respectively) and pore volumes (0.80 and 0.82 cm³/g for Ba/ γ -Al₂O₃ and Pt-Ba/ γ -Al₂O₃, respectively).

XRD measurements performed over the calcined samples revealed the presence of crystalline γ -Al₂O₃ (JCPDS 10-425) in all the samples, of the orthorhombic form of BaCO₃ in Ba/ γ -Al₂O₃ catalyst, and of traces of BaCO₃ (both monoclinic (JCPDS 78-2057) and orthorhombic (Whiterite, JCPDS 5-378)) in the fresh Pt-Ba/ γ -Al₂O₃ catalyst. Quantitative analysis of the XRD spectra indicated that Ba is well dispersed on the surface of the ternary Pt-Ba/ γ -Al₂O₃ catalyst. Further details on the characterization data of the samples can be found in previous articles [19,20].

3.2. NO adsorption experiments

The results obtained in the case of a rectangular step feed of NO in He at 350 °C and subsequent TPD on the investigated catalyst samples are illustrated in Fig. 1 in terms of NO, NO₂, O₂ and (if any) N₂ concentration with time.

For the γ -Al₂O₃ support (Fig. 1A) and for both the Ba/ γ -Al₂O₃ and Pt/ γ -Al₂O₃ binary catalysts (Figs. 1B and C), the profiles of the NO outlet concentration closely resemble those of the inlet NO concentrations, indicating that NO does not significantly adsorb on these catalysts (Fig. 2). Formation of other species (e.g., NO₂ or N₂) has not been observed over the samples investigated. When the NO inlet concentration was reduced back to 0 ppm, a small tail in the NO concentration was observed. Then the TPD run was per-

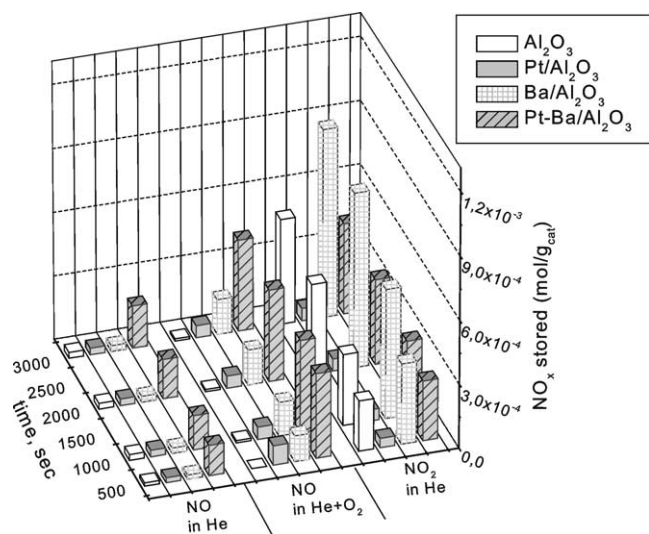


Fig. 2. NO_x adsorbed quantities ($\text{mol/g}_{\text{cat}}$) during TRM experiments over $\gamma\text{-Al}_2\text{O}_3$, $\text{Ba}/\gamma\text{-Al}_2\text{O}_3$, $\text{Pt}/\gamma\text{-Al}_2\text{O}_3$, and $\text{Pt-Ba}/\gamma\text{-Al}_2\text{O}_3$ catalysts at 350°C with different feed gases.

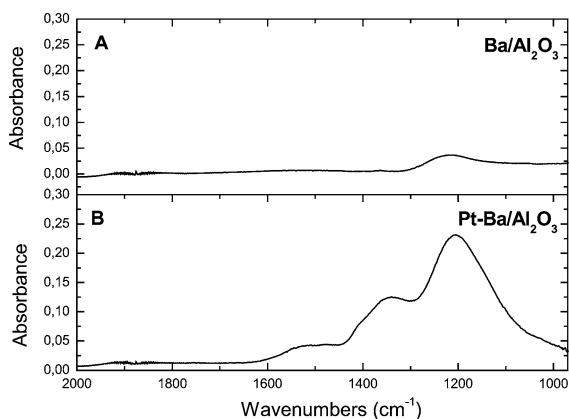


Fig. 3. Results of NO adsorption FT-IR experiments over (A) $\text{Ba}/\gamma\text{-Al}_2\text{O}_3$ and (B) $\text{Pt-Ba}/\gamma\text{-Al}_2\text{O}_3$ catalysts. Spectra are reported after 5 min of exposure to 5 mbar of NO at 350°C . Each spectrum is reported as the difference from the spectrum before NO admission.

formed; desorption of NO and O_2 (in small amounts) was observed only in the case of $\text{Ba}/\gamma\text{-Al}_2\text{O}_3$ sample.

FT-IR analysis confirmed that no surface species were formed on NO admission at 350°C on the $\gamma\text{-Al}_2\text{O}_3$ support and on the $\text{Pt}/\gamma\text{-Al}_2\text{O}_3$ binary catalyst (spectra here not reported); weak bands due to the formation of small amounts of ionic nitrites ($\nu_{\text{asym}}\text{ONO}$ mode near 1220 cm^{-1}) were observed in the case of $\text{Ba}/\gamma\text{-Al}_2\text{O}_3$ sample (Fig. 3A).

Different results were obtained in the case of the NO pulse experiments performed over $\text{Pt-Ba}/\gamma\text{-Al}_2\text{O}_3$ sample (Fig. 1D). On admission of NO to the reactor, the NO outlet concentration exhibits a very short dead time (on the order of seconds) and then slowly increases with time, reaching a steady state value of 1000 ppm. This indicates that NO_x are being stored on the catalyst surface, as also confirmed by the TPD experiment performed at the end of the TRM run.

Also in this case, NO_2 was not detected in the gas phase. Notably, at the beginning of the NO pulse, a small N_2 evolution was observed, accompanied by the formation of minor amounts of N_2O (not reported in the figure), which is likely an intermediate in the N_2 production. The amounts of nitrogen and N_2O produced roughly correspond to the number of accessible Pt sites, as determined by H_2 chemisorption measurements reported elsewhere [19]. Formation of N_2 and N_2O is likely associated with the reduction of NO on metal Pt centers; since no N_2 and N_2O was observed over $\text{Pt}/\gamma\text{-Al}_2\text{O}_3$, Ba plays a role in the process. It might be speculated that BaO adsorbs NO, which is then reduced at a neighbor Pt site, or that BaO acts as an “oxygen sink” for Pt, which is kept without adsorbed oxygen. The presence of reduced Pt at the beginning of the pulse can be ascribed to the catalyst regeneration procedure, which involves annealing at 600°C in He prior to NO adsorption. In fact, when oxygen is present in the gas phase (experiments on NO adsorption in the presence of oxygen, see below) neither N_2 formation nor N_2O formation occurs.

FT-IR spectra recorded on NO admission at 350°C on the $\text{Pt-Ba}/\gamma\text{-Al}_2\text{O}_3$ catalyst (Fig. 3B) revealed the presence of ionic nitrites (1220 cm^{-1}), formed in larger amounts with respect to $\text{Ba}/\gamma\text{-Al}_2\text{O}_3$, in line with the TRM data discussed above. In addition, minor absorptions associated with nitrate species are also evident (broad bands at 1320 and 1410 cm^{-1} , due to ionic nitrates, and around 1550 cm^{-1} , due to bridging nitrates).

The results reported above suggest that the catalytic surface of Ba-containing samples is characterized by an oxidation function (likely associated with BaO_2); accordingly, nitrite species can be formed on interaction of NO with Ba peroxide ions as already proposed by some of us [19]. The major amounts of nitrite species formed in the presence of Pt can be reasonably ascribed to NO decomposition over Pt and subsequent migration of atomic oxygen to the Ba component, with formation of reactive peroxide ions. The presence of a catalyst oxidation function is in line with desorption of oxygen detected during the TPD run. However, during TRM experiments (and the subsequent TPD run) the presence of trace amounts of impurity oxygen in the feed gas cannot be excluded. These oxygen traces may take part in the observed oxidation of NO to surface nitrites. On the other hand, the presence of oxygen in FT-IR measurements can be reasonably excluded due to the NO purification procedure adopted.

3.3. NO_2 adsorption experiments

The results obtained in the experiments on adsorption of NO_2 in He at 350°C on the catalysts investigated are illustrated in Fig. 4.

In the case of $\gamma\text{-Al}_2\text{O}_3$ (Fig. 4A), the NO outlet concentration shows a sharp maximum (300 ppm) immediately on NO_2 admission and then slowly decreases with time until its concentration becomes nil. Simultaneously, NO_2 concentration immediately reaches the value of 300 ppm, and then

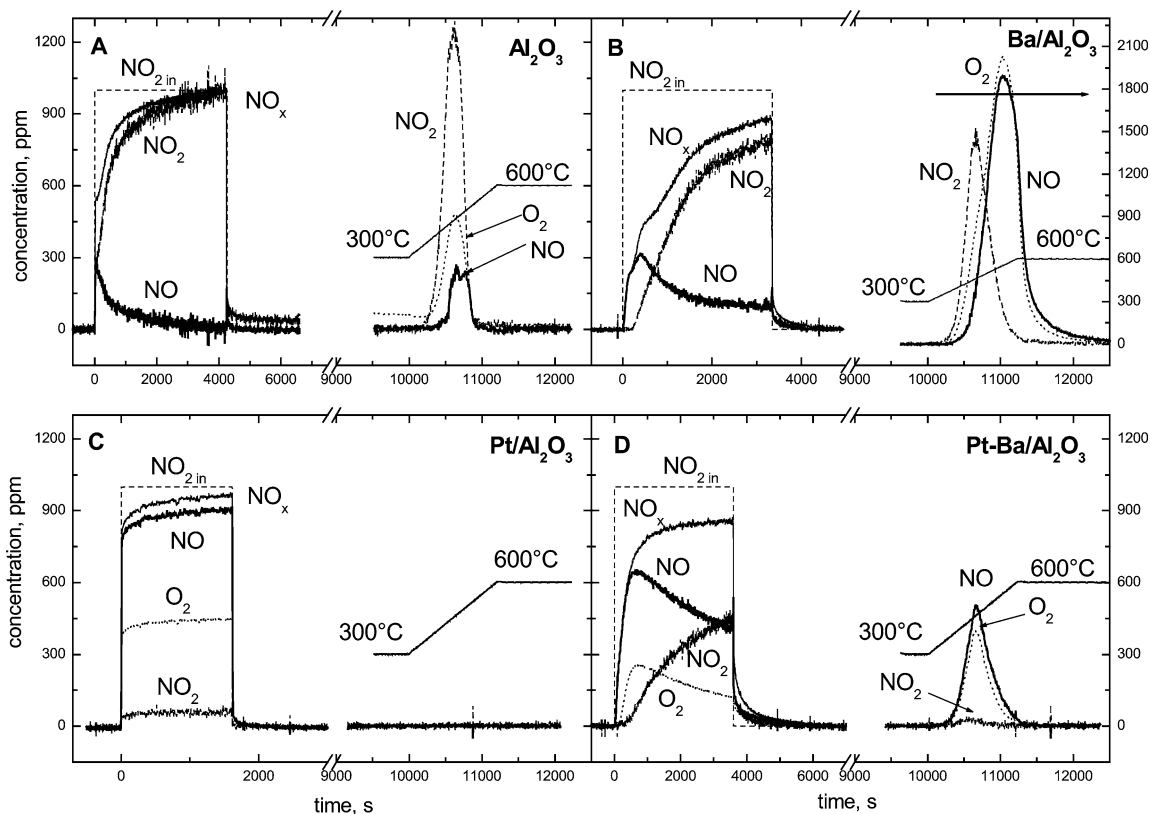


Fig. 4. Results of NO_2 adsorption TRM experiments at 350°C in He and subsequent TPD in He from 300 to 600°C over (A) $\gamma\text{-Al}_2\text{O}_3$, (B) $\text{Ba}/\gamma\text{-Al}_2\text{O}_3$, (C) $\text{Pt}/\gamma\text{-Al}_2\text{O}_3$, and (D) $\text{Pt-Ba}/\gamma\text{-Al}_2\text{O}_3$ catalysts in terms of NO , NO_2 , NO_x , O_2 outlet concentrations and NO_2 inlet concentration.

increases more slowly, approaching the inlet NO_2 concentration value. Significant amounts of NO_x are stored on the catalyst surface in this case (see Fig. 2); in fact, the subsequent TPD run is characterized by significant desorption of NO_2 and O_2 , with a maximum near 460°C , and of minor amounts of NO . Hence the data clearly indicate that significant amounts of NO_x can be stored from NO_2 on the pure alumina support, and that the storage of NO_2 is accompanied by the release of NO . The value of the integral ratio ($= (\int \text{moles NO evolved}) / (\int \text{moles NO}_2 \text{ consumed})$) is shown in Fig. 5A as a function of time. A value near 0.33 is observed immediately after the NO_2 step addition and is constant along the whole run: this demonstrates that the NO_2 uptake process over alumina produces one NO molecule for every three NO_2 molecules consumed, in line with the stoichiometry of reactions (1)–(3).

The FT-IR spectra reported in Fig. 6A indicate that only nitrate species are formed on NO_2 adsorption at 350°C on $\gamma\text{-Al}_2\text{O}_3$ and these are specifically of the bidentate type (1585 cm^{-1} , ν_{NO} ; 1292 , 1255 cm^{-1} $\nu_{\text{asym NO}_2}$; 1030 – 1000 cm^{-1} , $\nu_{\text{sym NO}_2}$). Therefore, it is concluded that in this case NO_2 adsorption occurs according to the overall stoichiometry



which is actually the disproportionation of NO_2 to NO and NO_3^- .

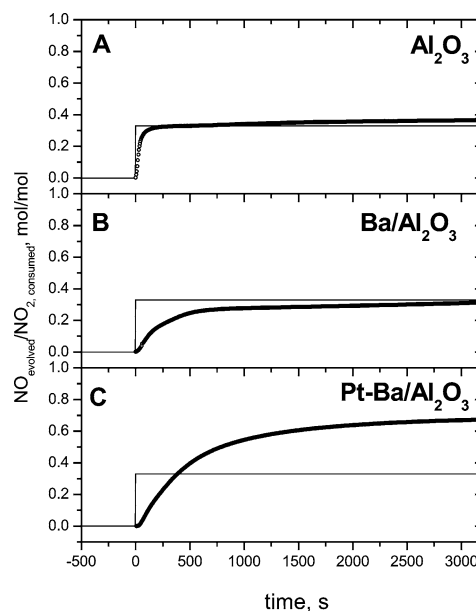


Fig. 5. Ratio of NO evolved to the amounts of NO_2 consumed in He over (A) $\gamma\text{-Al}_2\text{O}_3$, (B) $\text{Ba}/\gamma\text{-Al}_2\text{O}_3$, and (C) $\text{Pt-Ba}/\gamma\text{-Al}_2\text{O}_3$ catalysts.

Like the bare alumina support, also in the case of $\text{Ba}/\gamma\text{-Al}_2\text{O}_3$ sample, NO_2 storage is accompanied by the evolution of NO (Fig. 4B), but the NO and NO_2 concentration profiles present in this case different dynamics. In fact, the NO outlet concentration shows a maximum of 300 ppm 400 s

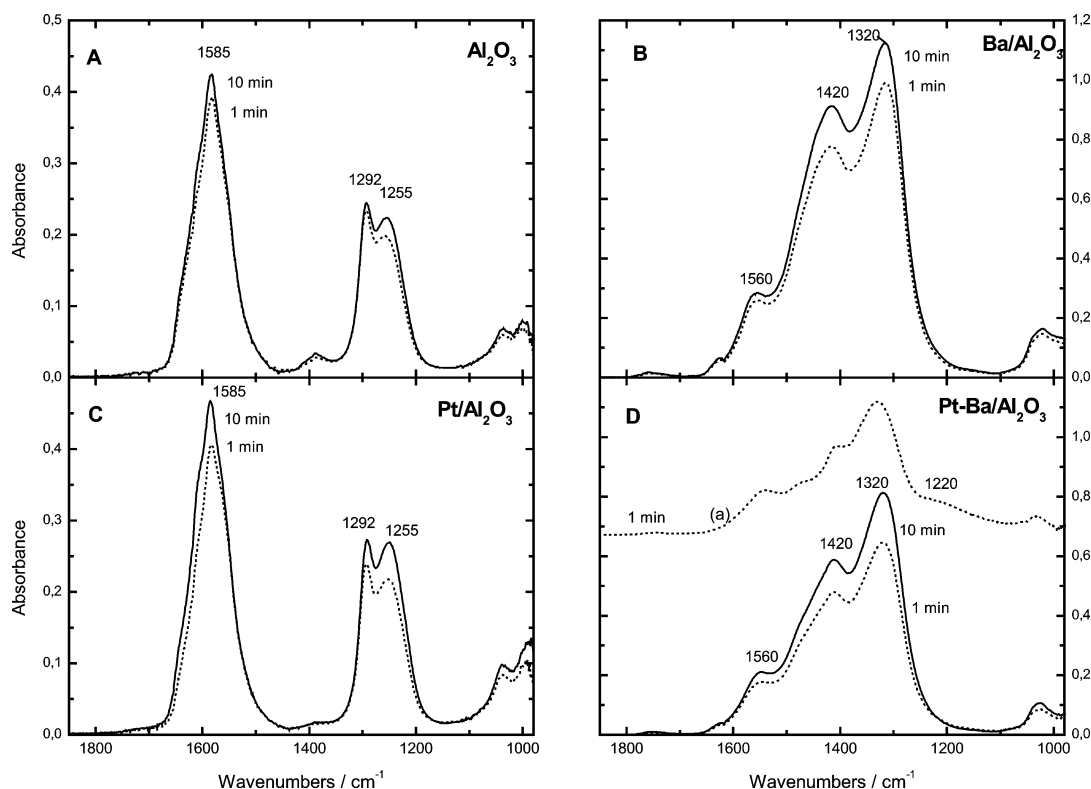


Fig. 6. Results of NO_2 adsorption FT-IR experiments over (A) $\gamma\text{-Al}_2\text{O}_3$, (B) $\text{Ba}/\gamma\text{-Al}_2\text{O}_3$, (C) $\text{Pt}/\gamma\text{-Al}_2\text{O}_3$, and (D) $\text{Pt-Ba}/\gamma\text{-Al}_2\text{O}_3$ catalysts. Spectra are reported after 1 and 10 min of exposure to 5 mbar of NO_2 at 350°C . Trace (a): spectrum recorded after 1 min of exposure to NO_2 on a pre-reduced $\text{Pt-Ba}/\text{Al}_2\text{O}_3$ system. Each spectrum is reported as the difference from the spectrum before NO_2 admission.

after NO_2 admission, whereas the NO_2 outlet concentration trace exhibits a dead time of 200 s and then slowly increases to reach a final value of 700 ppm. Large amounts of NO_x are stored on the catalyst surface in this case (see Fig. 2); notably, at the end of the adsorption pulse, the outlet NO_x concentration has not yet reached the inlet value, indicating that NO_x are still being stored on the catalyst surface. During the subsequent TPD experiment, NO_2 desorption was observed starting from 370°C with a maximum at 470°C , while NO and oxygen showed peaks at higher temperature (with maxima close to 560°C).

FT-IR data reported in Fig. 6B show that only nitrate species were formed on NO_2 adsorption, and were mainly of the ionic type (bands at 1320 , $1420\text{--}40\text{ cm}^{-1}$, $\nu_{\text{asym}}\text{NO}_3$ split for the partial removal of the degeneracy; $1035\text{--}20\text{ cm}^{-1}$, $\nu_{\text{sym}}\text{NO}_3$) and, in minor amounts, bidentate (1560 cm^{-1} , ν_{NO} ; $\nu_{\text{asym}}\text{NO}_2$ mode expected around 1300 cm^{-1} obscured by the modes of ionic nitrates). The nitrate species adsorbed over $\text{Ba}/\gamma\text{-Al}_2\text{O}_3$ exhibited higher thermal stability than those on the bare alumina support, as indicated out by TPD, due to the higher basicity of BaO as compared with Al_2O_3 . Notably, the adsorbed nitrates are related to the Ba component as the surface of the alumina support is almost completely covered by Ba , as indicated out by FT-IR data previously reported [19].

Over the supported Ba samples the integral ratio (Fig. 5B) is initially lower than the stoichiometric value (0.33). This

indicates that NO_2 uptake at the beginning of the pulse does not obey the overall stoichiometry of reaction (4); however, the stoichiometric value is roughly approached at the end of the pulse, after 3300 s. Hence the stoichiometry of the disproportionation reaction (4) accounts almost quantitatively for NO_x storage from NO_2 over $\text{Ba}/\gamma\text{-Al}_2\text{O}_3$.

A deviation of the NO evolved/ NO_2 consumed ratio with respect to the stoichiometric value 0.33 has already been pointed out by Cant and Patterson [13] over both $\gamma\text{-Al}_2\text{O}_3$ and $\text{Ba}/\gamma\text{-Al}_2\text{O}_3$ at the beginning of NO_x storage from NO_2 . These authors considered an initial parallel NO_2 uptake without evolution of NO , leading to the formation of coordinately bonded surface species, e.g., nitro or nitrito group. Since FT-IR spectra (Fig. 6B) did not show any difference in the nature of the species detected at the beginning of the pulse, it can be argued that NO_2 is directly stored in the form of nitrates without NO release, which implies the participation of a catalyst oxidation function in the storage process. The existence of O_2^{2-} ions prior to NO_2 admission can be reasonably accounted for by the formation of Ba peroxide phases or defect-rich BaO during the sample activation-conditioning pretreatments (see Experimental methods). Indeed, there are indications in literature [19,21] for the formation of peroxide ions in or on defective BaO during the decomposition of $\text{Ba}(\text{NO}_3)_2$. Moreover, crystalline BaO_2 was detected by Raman spectroscopy when

the decomposition was carried out in the presence of oxygen [21].

However, the observation that a value of 0.33 of the Integral Ratio is roughly approached at the end of the NO₂ adsorption step suggests the minor role (if any) of routes other than the NO₂ disproportionation pathway (reaction (4)); i.e., the NO₂ disproportionation reaction is able to account almost completely for the NO₂ uptake at saturation. In fact, the initial departure of the value of the integral ratio from the expected value of 0.33 can be also accounted for by the mechanism suggested by Fridell et al. [10–12] and Hess and Lunsford [14,15]. Indeed, one can speculate that the first step in the disproportionation reaction (which does not lead to NO evolution, reaction (1)) is fast, and that this step is followed by a slower reaction of the adsorbed intermediate with NO evolution (reactions (2)+(3)). In fact, this hypothesis would lead to an initial departure of the integral ratio with respect to the stoichiometric ratio. It is therefore concluded that: (i) Over both Ba/ γ -Al₂O₃ and the bare γ -Al₂O₃ support, the NO₂ disproportionation reaction almost quantitatively accounts for all of the nitrates stored up to catalyst saturation. (ii) Over Ba/ γ -Al₂O₃ the kinetics of the overall process is characterized by two major steps: in the first step an intermediate species is formed, which then evolves to Ba(NO₃)₂ ad-species with evolution of NO. In the case of the bare γ -Al₂O₃ support the rates of the two steps of NO₂ disproportionation are high and comparable and thus kinetically undistinguishable; however, it is not possible to exclude that the reaction may also proceed according to a different mechanism if compared with Ba/ γ -Al₂O₃.

The results obtained on NO₂ admission over Pt/ γ -Al₂O₃ catalyst are shown in Fig. 4C. In this case, NO, O₂, and NO₂ are immediately observed at the reactor outlet. Their concentrations rapidly increase with time, reaching steady-state values of 100 ppm for NO₂, 450 ppm for O₂, and 900 ppm for NO. These values well correspond to the thermodynamic equilibrium for the reaction,



which accordingly is established over this catalyst sample (at the investigated temperature $K_p = 0.19$ vs $K_{eq} = 0.13$ at 350 °C, where K_p and K_{eq} are the experimental partial pressure constant and the equilibrium constant of reaction (5), respectively). It is worth noting that Pt/ γ -Al₂O₃ sample showed negligible NO_x storage capability on NO₂ exposure, since on Pt sites NO₂ immediately decomposes to NO and oxygen. In fact, alumina is not able to significantly adsorb NO in the presence of oxygen, as discussed below.

Finally, NO₂ adsorption experiments have been performed over the Pt–Ba/ γ -Al₂O₃ sample (Fig. 4D). The formation of NO is observed, showing a maximum of about 600 ppm, followed by a prolonged tail. On the other hand, NO₂ concentration exhibits a dead time (280 s) followed by a slow increase. O₂ formation has also been observed in this case; its concentration has a dead time of about 200 s and then increases with time, reaching a maximum close to

250 ppm at 650 s. At the end of the storage run the thermodynamic equilibrium NO₂/NO is not approached.

The results of NO₂ adsorption over Pt–Ba/Al₂O₃ can be rationalized by considering three distinct functionalities: (i) Initially ($t = 0$ –50 s) NO₂ adsorption occurs through the mechanism already proposed for Ba/ γ -Al₂O₃ which results in the formation of nitrate species without NO release or considering a rapid first step of the disproportionation reaction (reaction (1)) and a slower rate for the subsequent steps responsible for the evolution of NO (reactions (2) and (3)). (ii) After 50 s the slower elementary steps of the disproportionation route proceed, leading to formation of surface Ba nitrates Ba(NO₃)₂ with NO evolution. (iii) While NO₂ storage on Ba proceeds further, the Pt-catalyzed NO₂ decomposition to NO and O₂ becomes appreciable, as indicated out by the evolution of O₂ observed at $t > 200$ s. In agreement with this picture, the value of the time-averaged molar NO evolved/NO₂ consumed ratio for the Pt–Ba/ γ -Al₂O₃ catalyst (Fig. 5C) is lower than 0.33 in the initial period, while it is characterized by higher values for exposure times greater than 400 s after NO₂ admission.

In addition, from the data reported above it is also apparent that Pt-catalyzed NO₂ decomposition to NO and oxygen is less favored on the ternary system than on the Pt/ γ -Al₂O₃ binary sample. An inhibition effect due to the presence of Ba on the reactivity of Pt in the oxidation of NO to NO₂ has been already observed by some of us [28] and ascribed to the strong electronic interaction between the alkaline-earth oxide and the noble metal, evidenced by IR data. However, the fact that Pt seems not to be active initially ($t < 200$ s) in NO₂ decomposition to NO and O₂ could be explained by considering that Ba sites strongly compete in the adsorption of NO₂ molecules. Indeed, on one hand, NO₂ adsorption on the Ba component occurs immediately as seen in case of Ba/ γ -Al₂O₃ catalyst; on the other hand, the number of Ba atoms relative to Pt is very high (Ba/Pt atomic ratio = 29/1), so that the interaction of NO₂ with Ba oxygen sites is statistically favored. It must also be noted that, after this initial period, the reactivity of Pt over Pt–Ba/ γ -Al₂O₃ sample toward NO₂ decomposition reaches a maximum and then decreases with time on stream. This clearly indicates that Pt activity decreases as the catalyst becomes saturated: it could be argued that the accumulation of nitrates on Ba sites, which are in proximity to Pt, as previously demonstrated [19], inhibits the reactivity of Pt sites toward NO₂ decomposition. A similar effect has also been observed by Olsson et al. [11,27], who suggested that NO₂ can oxidize Pt particles into inactive Pt oxide, that Pt particles are covered by Ba nitrates, or that some pores could be blocked by Ba nitrates. Since our binary Pt/ γ -Al₂O₃ sample did not show any deactivation effect, it could be argued that Pt oxidation to PtO by NO₂ is of minor importance in the deactivation process.

Finally, the TPD run performed to regenerate the ternary system revealed the evolution of NO and oxygen at lower temperatures with respect to Ba/ γ -Al₂O₃ (470 °C vs 560 °C), while NO₂ evolution was not observed. These features can

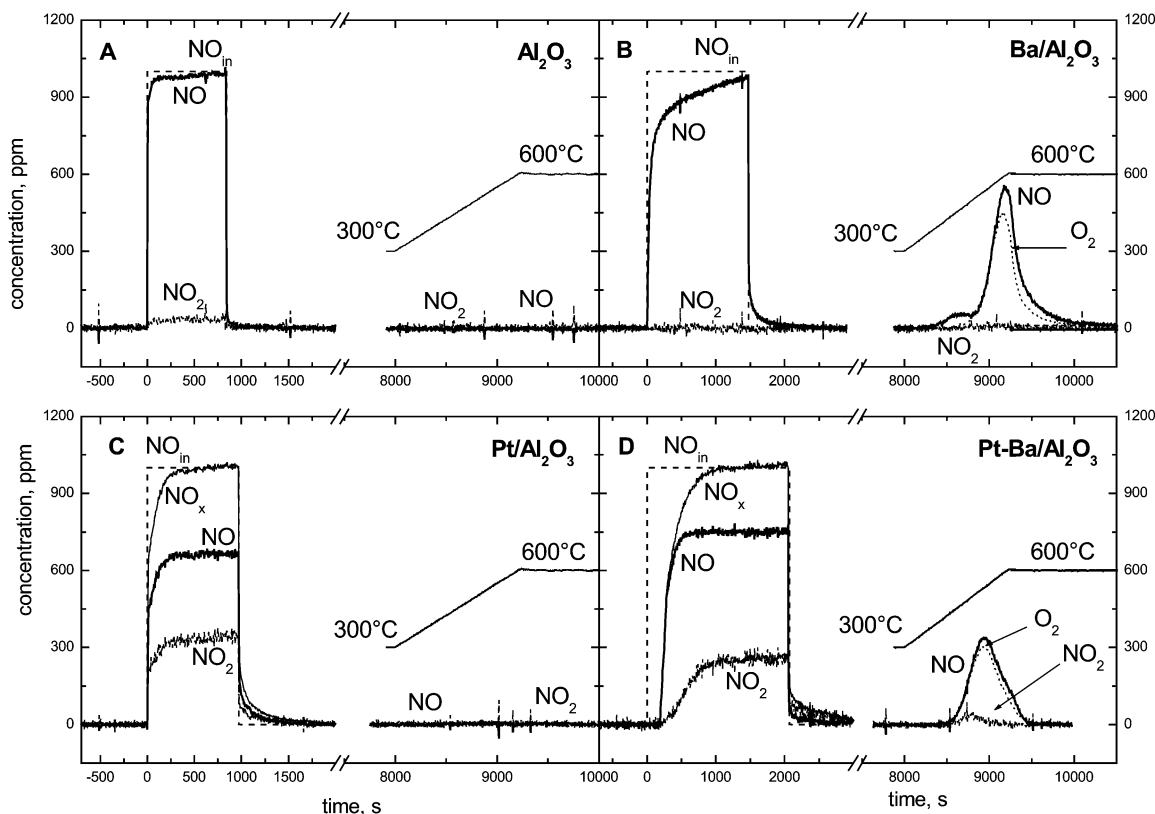


Fig. 7. Results of NO adsorption TRM experiments at 350 °C in He + O₂ and subsequent TPD in He from 300 to 600 °C over (A) γ -Al₂O₃, (B) Ba/ γ -Al₂O₃, (C) Pt/ γ -Al₂O₃, and (D) Pt-Ba/ γ -Al₂O₃ catalysts in terms of NO, NO₂, NO_x, and O₂ outlet concentrations and NO inlet concentration.

be ascribed to the presence of Pt, which favors the decomposition of both nitrate species and of NO₂ [19].

FT-IR spectra collected over Pt/ γ -Al₂O₃ and Pt-Ba/ γ -Al₂O₃ catalysts (Figs. 6B and D, respectively) point out that mainly nitrate species were formed on NO₂ adsorption. Specifically, on Pt/ γ -Al₂O₃ small amounts of bidentate nitrate species were formed, while on Pt-Ba/ γ -Al₂O₃, nitrates, mainly of the ionic type (with minor amounts of bidentate species), were formed to a great extent. In both cases the presence of Pt induced a decrease (around 20–30%) in the integrated intensity of the nitrate bands with respect to the parent Pt-free materials, in line with the fact that Pt is active in NO₂ decomposition. Notably, if NO₂ adsorption is carried out on a prerduced Pt-Ba/ γ -Al₂O₃ catalyst, small amounts of nitrites are detected along with nitrates after 1 min of exposure (trace a in Fig. 6D). Nitrites are completely transformed into nitrates after 2–3 min of exposure (not shown in the figure). This datum is in agreement with what is reported in the literature, since many authors [15–18] have pointed out the formation of nitrites on interaction of NO₂ with Ba-based catalysts. Our data indicate that nitrate species are the only species formed starting from NO₂ gaseous mixture when the catalyst surface is oxidized; on the contrary, if the catalyst is reduced to a certain extent, NO₂ can interact with the surface giving rise to minor amounts of nitrites, besides nitrates.

Finally, it is worth noting that the amounts of NO_x stored over γ -Al₂O₃ and Pt/ γ -Al₂O₃ are quite different (4.9×10^{-4} moles vs 5.8×10^{-5} moles per g_{cat} after 3000 s, Fig. 2), despite the fact that in both cases the Al₂O₃ support is involved in storage. This difference can be explained by considering that Pt/ γ -Al₂O₃ sample is active in the decomposition of NO₂, so that the actual NO₂ concentration in this case is very low. On the other hand, FT-IR spectra recorded in the cases of γ -Al₂O₃ and Pt/ γ -Al₂O₃ reveal a different picture, in that the amounts of adsorbed NO_x are similar in the two cases. A possible explanation for this apparent discrepancy may be related to the different operating conditions, i.e., static conditions in FT-IR measurements versus flow conditions in TRM experiments. In fact, it can be argued that under the static conditions of the FT-IR measurements the NO₂ decomposition reaction does not reach thermodynamic equilibrium and NO₂ is available for adsorption. Pt-catalyzed NO₂ decomposition to NO may also be invoked to explain the smaller amounts of NO_x, that have been stored on Pt-Ba/ γ -Al₂O₃ with respect to Ba/ γ -Al₂O₃.

3.4. NO + O₂ adsorption experiments

In the presence of oxygen NO is not significantly adsorbed on the bare γ -Al₂O₃ support (Fig. 7A), similarly to what was already observed in the absence of oxygen (see Fig. 1A). In line with these results, FT-IR data obtained on

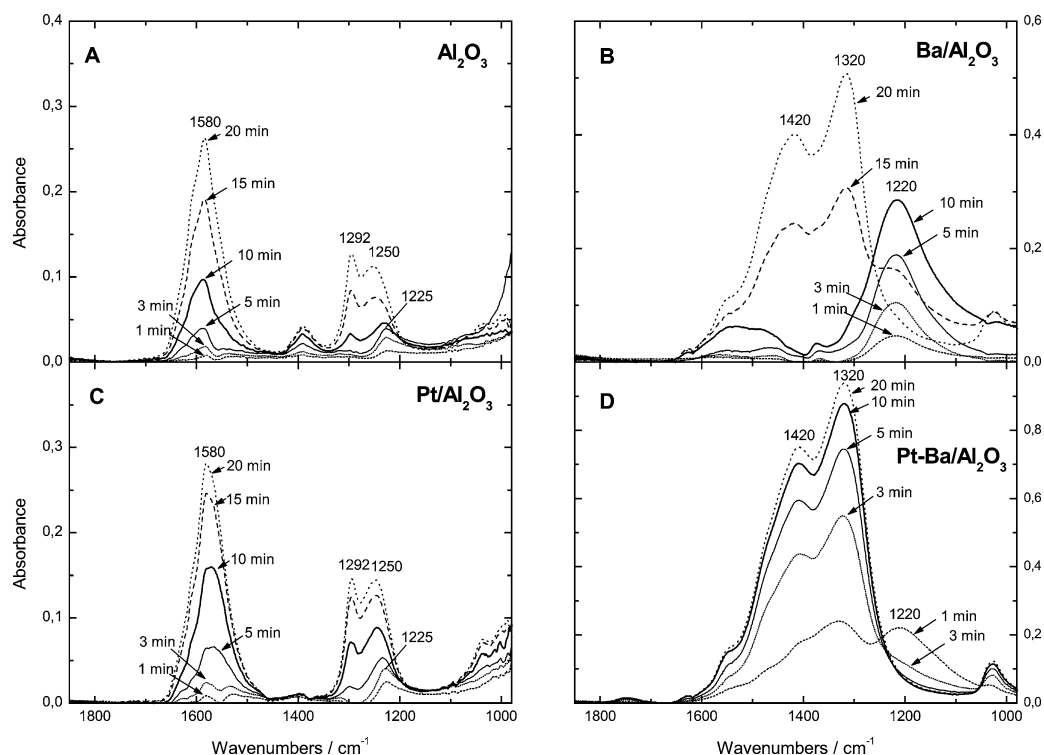


Fig. 8. Results of NO/O₂ adsorption FT-IR experiments over (A) γ -Al₂O₃, (B) Ba/ γ -Al₂O₃, (C) Pt/ γ -Al₂O₃, and (D) Pt-Ba/ γ -Al₂O₃ catalysts. Spectra are reported after 1, 3, 5, 10, 15, and 20 min of exposure to NO/O₂ mixtures (1:4, $p_{\text{NO}} = 5$ mbar) at 350 °C. Each spectrum is reported as the difference from the spectrum before NO/O₂ admission.

admission of NO/O₂ mixtures at 350 °C on the γ -Al₂O₃ support (Fig. 8A) show that at short exposure times (up to 5 min) only very small amounts of surface nitrites are formed (weak band at 1225 cm⁻¹), which are then slowly oxidized to bidentate nitrate species. These species are similar to those formed on NO₂ admission, but their amounts are lower (compare Figs. 8A and 6A). The amounts of NO_x stored over the γ -Al₂O₃ support during the FT-IR experiment with NO/O₂ are higher than those expected on the basis of TRM results; as discussed before, this apparent disagreement can be explained by considering that the effective contact time between NO and O₂ and the catalyst surface during the transient experiments is markedly shorter than under the static conditions of the IR cell.

In the case of Ba/ γ -Al₂O₃ sample (Fig. 7B) small quantities of NO_x species are adsorbed on the catalyst surface, as also confirmed by TPD. FT-IR spectra recorded in this case at different exposure times are displayed in Fig. 8B. Ionic nitrites (1220 cm⁻¹) were progressively formed on increasing exposure time up to 10 min, along with small amounts of bridging nitrates. At longer exposure times, the band due to nitrite species decreased in intensity and completely disappeared after 20 min. In parallel, bands characteristic of ionic nitrate (1420, 1320, 1030 cm⁻¹) and in minor amounts of bidentate nitrates develop, so that after 20 min of exposure only nitrates are evident in the spectra. At these long exposure times the spectra resemble those obtained on NO₂ admission (see Fig. 8B vs Fig. 6B); however, the amounts

of nitrates formed on adsorption of NO/O₂ were markedly lower (about 50%). The possible routes leading to the formation of nitrites and nitrates on a metal oxide surface on admission of NO and oxygen were discussed in a previous article [19]. These reactions involve oxidation of NO by O₂, likely activated by the catalyst surface, and interaction with partially uncoordinated surface oxygen anions.

On the Pt/ γ -Al₂O₃ catalyst, NO adsorption in the presence of O₂ results in the production of large amounts of NO₂ in the gas phase: this clearly indicates that NO is rapidly oxidized by O₂ to NO₂. In fact, the NO, NO₂ and O₂ concentrations approach those of chemical equilibrium with respect to reverse reaction (5). No dead time is observed on NO addition to the reactor, indicating negligible adsorption of this species over Pt/ γ -Al₂O₃ sample. Minor amounts of NO_x are stored during NO adsorption phase (as indicated by the area between the inlet and outlet NO_x concentration traces); however, these amounts are desorbed when the NO concentration is decreased back to zero. This indicates that weakly adsorbed species are formed on NO adsorption in the presence of O₂. The negligible NO_x storage is also confirmed by TPD experiments performed at the end of the NO pulse.

FT-IR spectra recorded on admission of NO/O₂ mixtures at 350 °C on Pt/ γ -Al₂O₃ sample (Fig. 8C) are similar to those observed in the case of the pure alumina support (Fig. 8A): very small amounts of surface nitrites are formed at short exposure times (up to 5 min) and are then slowly oxidized to nitrate species. Note that with respect to pure

alumina, the presence of Pt slightly increased the rate of nitrate formation.

Finally, NO adsorption in the presence of oxygen was carried out over Pt–Ba/ γ -Al₂O₃ catalyst (Fig. 7D). The NO outlet concentration shows a dead time of 180 s and then increases slowly with time, up to a steady-state value of about 750 ppm. Likewise, NO₂ concentration shows a slightly higher breakthrough time with respect to NO (\approx 200 s vs 180 s) and a much slower approach to its steady state value, close to 250 ppm. It is worth noting that this is the only case among our data in which the NO_x outlet concentrations are characterized by a dead time; accordingly this seems to be a peculiar feature of the ternary system and of the presence of gaseous oxygen. Large amounts of NO_x have been stored on the catalyst surface in this case, as also confirmed by TPD experiments performed at the end of the NO pulse (see Fig. 7D).

FT-IR spectra on adsorption of NO/O₂ mixtures at 350 °C on Pt–Ba/ γ -Al₂O₃ catalyst at different exposure times are displayed in Fig. 8D. Nitrites and nitrates are also observed in this case, but significant differences are noted with respect to the binary Ba catalyst. Indeed, the nitrite band reaches its maximum intensity after 1 min of exposure to the NO/O₂ mixture; at this exposure time nitrate species are already detected in large amounts. After 3–5 min of exposure only ionic nitrate species (and in minor amounts, bidentate species) are evident on the catalyst surface. After 5–10 min the nitrate bands have reached their maximum intensity, whereas the increase in the intensity of nitrate bands on Ba/ γ -Al₂O₃ sample proceeds up to 20 min.

So, on one hand, NO/O₂ storage in the form of nitrate species can occur through the intermediacy of nitrite species. Notably, the rates of both nitrite formation and their oxidation to nitrates are higher on Pt–Ba/ γ -Al₂O₃ than on Ba/ γ -Al₂O₃, pointing to a catalytic role for Pt. This can possibly be accounted for by O₂ dissociation over Pt and subsequent migration of atomic oxygen on the Ba phase. On the other hand, oxidation of NO (on Pt sites) to NO₂ by O₂ can occur. The first route has been also confirmed by DRIFT data recorded in a flow reaction chamber on the same Pt–Ba/ γ -Al₂O₃ sample with NO/O₂ mixtures [25], which confirm the initial formation of nitrite species and their progressive transformation into nitrates. Notably, during DRIFT experiments the time corresponding to the maximum in nitrite band intensity corresponds to the NO breakthrough observed by TRM, clearly indicating that up to breakthrough the storage process involves mainly the formation of adsorbed nitrites.

It is therefore concluded that: (i) over both Ba/ γ -Al₂O₃ and Pt–Ba/ γ -Al₂O₃ NO in the presence of oxygen is initially stored primarily in the form of nitrites; (ii) nitrites are progressively oxidized to nitrates; (iii) Pt promotes the formation of nitrites and their oxidation to nitrates; (iv) the dead time observed for NO_x breakthrough in the case of Pt–Ba/ γ -Al₂O₃ sample is related to the rapid formation of nitrite species; (v) Pt also promotes NO oxidation to NO₂, and, thus, the first mechanism operates simultaneously with

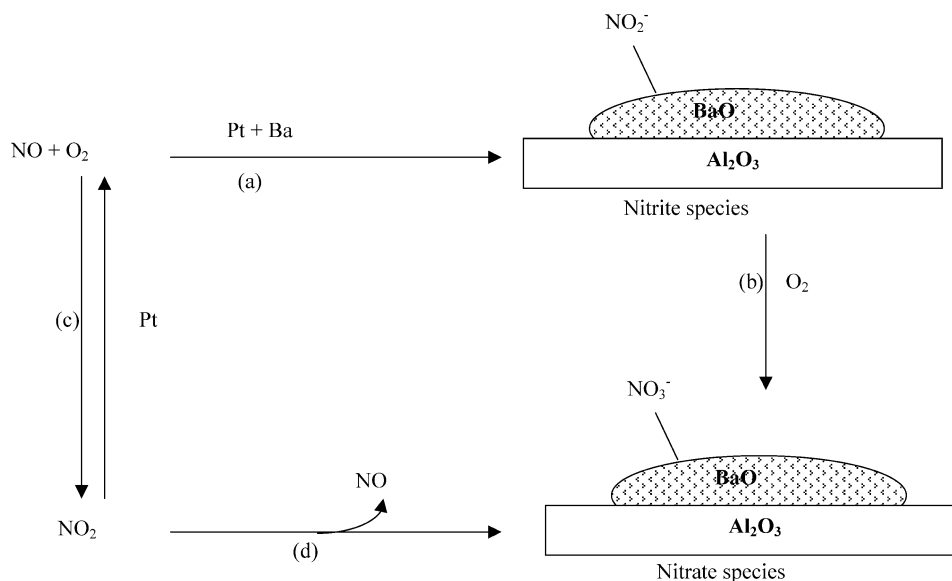
the NO₂ storage mechanism already proposed in the case of NO₂ adsorption experiments; (vi) at catalyst saturation, nitrates are the most abundant adsorbed species.

3.5. Reaction pathway for NO_x adsorption over supported Pt–Ba catalysts

The data presented and discussed so far point out the most relevant peculiarities of NO_x storage over Ba-containing NSR catalysts. In particular:

1. Large amounts of NO_x are stored in the form of nitrates on NO₂ adsorption over Ba-containing catalysts. The formation of nitrate species occurs via a disproportionation reaction, which involves the evolution of one NO molecule for three NO₂ molecules involved in the reaction. The disproportionation reaction is also clearly monitored in the case of the bare γ -Al₂O₃ support, whereas in the presence of Pt, primarily NO₂ decomposition to NO and O₂ is observed.
2. Negligible amounts of NO are adsorbed on Ba/ γ -Al₂O₃ and Pt–Ba/ γ -Al₂O₃ catalysts in the form of nitrite ad-species that are likely formed at BaO₂ sites.
3. The presence of O₂ enhances the adsorption of NO on Ba/ γ -Al₂O₃ and particularly on Pt–Ba/ γ -Al₂O₃. Opposite to NO₂ adsorption, the NO_x storage in this case occurs via formation of both nitrite and nitrate ad-species; nitrites are initially the most abundant species, and they are then progressively transformed into nitrates so that at saturation mainly nitrate species are present on the catalyst surface.
4. In both Ba/ γ -Al₂O₃ and Pt–Ba/ γ -Al₂O₃ samples, no NO_x adsorbed species have been observed over the support due to the extensive Ba coverage.

Notably, the data show that the formation of nitrites is peculiar to the interaction with NO/O₂ mixtures since NO₂ adsorption leads to the formation of nitrates only, even at the very beginning of the adsorption process. Hence the adsorption of NO_x from NO/O₂ follows a different pathway with respect to the NO₂ disproportionation route discussed above, although at saturation in both cases nitrate adsorbed species predominate on the catalyst surface. In particular, in the case of NO/O₂, it is suggested that gaseous O₂ is activated by Pt sites and transferred to neighbor Ba sites. This would favor a stepwise oxidative adsorption of NO in the form of nitrite-like ad-species on the Ba sites. Notably, opposite to the disproportionation route involving NO₂ and leading to the formation of nitrates and NO, the formation of nitrites from NO/O₂ mixtures does not involve any NO evolution on storage. Accordingly, a cooperative effect between Pt–Ba neighboring couples appears to be relevant for this route. In fact, several data converge to support the existence of Pt–Ba proximity over the ternary Pt–Ba/ γ -Al₂O₃ sample. For instance, CO chemisorption measurements carried out in a previous study [19] clearly indicated a strong



Scheme 1. Reaction pathway for NO_x adsorption over supported Pt–Ba catalysts.

interaction between Pt and the strongly basic oxygen anions of the Ba phase, thus suggesting that the exposed Pt sites and the Ba component are in close proximity. Also, the observation that the thermal stability of adsorbed Ba nitrate species is decreased in the presence of Pt is in line with the existence of a Pt–Ba interaction.

On this basis, the reaction pathway depicted in Scheme 1 is suggested for NO_x adsorption over supported Pt–Ba catalysts. According to the proposed scheme, in the presence of NO/O_2 mixtures (the actual gases in the exhausts), NO_x are stored on Ba neighboring Pt sites in the form of nitrite ad-species (route a). Nitrite ad-species are then progressively oxidized to nitrates, which prevail at saturation (route b). Our data point out that routes (a) + (b) (hereafter called “nitrite route”) occur on the binary $\text{Ba}/\gamma\text{-Al}_2\text{O}_3$ catalyst as well, although to a negligible extent if compared with Pt–Ba/ $\gamma\text{-Al}_2\text{O}_3$. Hence the presence of neighboring Pt and Ba sites is important for this route, as previously discussed. Accordingly, Pt plays a role in both the formation of nitrites and their subsequent oxidation to nitrates.

In parallel with the “nitrite route,” oxidation of NO to NO_2 on Pt sites by gaseous oxygen can also occur (route c); the NO_2 thus formed is stored on BaO directly in the form of nitrates (“nitrate route” = routes (c) + (d)), i.e., without the intermediacy of nitrites, according to a disproportionation reaction (route (d)). Despite the fact that NO release is involved in this route, a dead time in the NO_x concentration could be observed due to oxidation of the released NO along the reactor axis [26]. Direct NO_2 uptake in the form of nitrate cannot be excluded, although it is of minor importance.

The “nitrite” and “nitrate” pathways operate simultaneously during NO/O_2 storage but the first, which is responsible for the formation of nitrites, dominates over the disproportionation route since nitrites are the most abundant species before NO_x breakthrough. The role of the alumina

support, which showed nonnegligible NO_x adsorption capacity in the presence of NO_2 , has not been considered in the scheme due to the almost complete coverage by the Ba component.

4. Conclusions

In this work, the transient response method, FT-IR spectroscopy, and TPD measurements were used as complementary techniques to gain information on the mechanisms of NO_x storage on supported Pt–Ba catalysts and on the role of the different catalyst components. It was found that the most effective pathway for NO_x storage from NO/O_2 mixtures is a “nitrite” route, which implies the stepwise oxidation of NO leading to the formation of nitrite ad-species. A cooperative interaction between Pt and a nearby Ba site is suggested for this route, which hence implies the existence of a Pt–Ba interaction on the Al_2O_3 support. Nitrites are then progressively oxidized into nitrate species, which are predominant at catalyst saturation.

In parallel with the formation of nitrite ad-species, oxidation of NO (on Pt sites) to NO_2 by gaseous oxygen can also occur; the NO_2 thus formed can be stored on BaO directly in the form of nitrates according to a disproportionation reaction which implies the release of one NO molecule for three molecules of NO_2 consumed (“nitrate” route). No nitrite formation has been observed in this route. As nitrites are the most abundant species before NO_x breakthrough, it is concluded that the “nitrite” pathway dominates over the disproportionation route in the case of NO/O_2 adsorption over Pt–Ba/ $\gamma\text{-Al}_2\text{O}_3$.

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